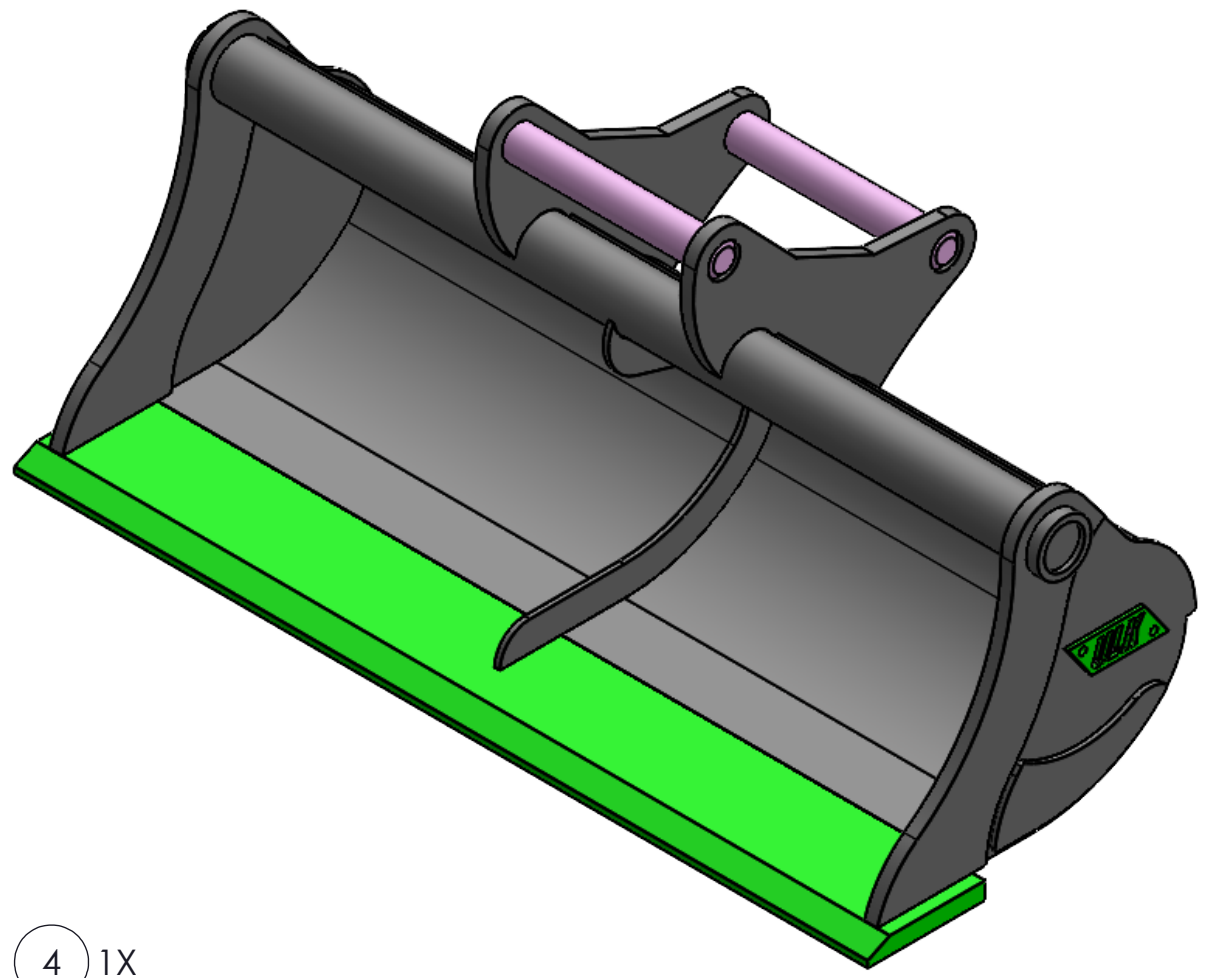
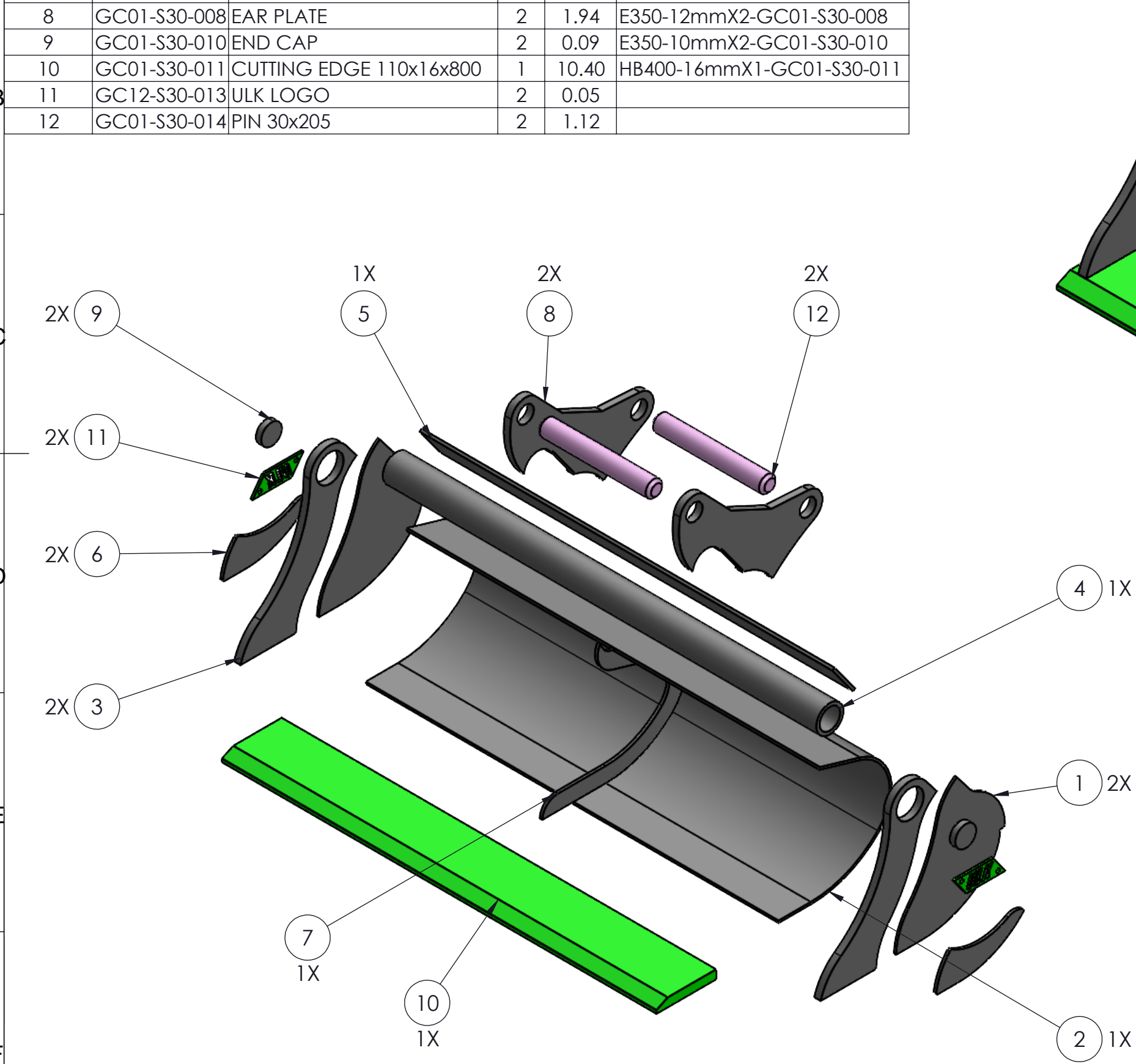


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight	Dxf name
1	GC01-S30-001	SIDE BOTTOM PLATE	2	0.80	E350-4mmX2-GC01-S30-001
2	GC01-S30-002	SHELL	1	10.48	E350-4mmX1-GC01-S30-002
3	GC01-S30-003	SIDE BLADE	2	1.58	E350-12mmX2-GC01-S30-003
4	GC01-S30-004	PIPE OD50 ID38 L788	1	5.20	
5	GC01-S30-005	TOP PLATE	1	1.92	E350-5mmX1-GC01-S30-005
6	GC01-S30-006	LOWER KICK PLATE	2	0.23	E350-5mmX2-GC01-S30-006
7	GC01-S30-007	RIB	1	0.51	E350-5mmX1-GC01-S30-007
8	GC01-S30-008	EAR PLATE	2	1.94	E350-12mmX2-GC01-S30-008
9	GC01-S30-010	END CAP	2	0.09	E350-10mmX2-GC01-S30-010
10	GC01-S30-011	CUTTING EDGE 110x16x800	1	10.40	HB400-16mmX1-GC01-S30-011
11	GC12-S30-013	ULK LOGO	2	0.05	
12	GC01-S30-014	PIN 30x205	2	1.12	



BUCKET MODEL	Width (mm)	Weight (kg)	Capacity (CUM)	Plow Bolt/Nuts	Qty
GC01-S30	800	40	0.04	0	0
GC01-S30	900	44	0.05	1/2 * 1-3/4	7
GC01-S30	1000	47	0.05	1/2 * 1-3/4	7

MACHINING TOLERANCES:

0
0.0mm
0.00mm
0.000mm
ANGULAR:
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°
ALL DIMENSIONS ARE IN MM.
TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N

FABRICATION TOLERANCES

LINEAR DIMENSIONS 0 to 500mm ±0.5mm
LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm
ANGULAR ±0.5mm
PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N.
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014
ALL WELD SIZES ARE FINAL
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.
SURFACE PROTECTION AS PER PROJECT SPECIFICATION

TITLE: **DITCH CLEANING BUCKET-1T-0.04 m3**

DO NOT SCALE DRAWING IF IN DOUBT, ASK

SCALE: 1:50

DRW BY: HK

CKD & APP BY:

DWG No. GC01-S30

MAT'L : REFER BOM

WEIGHT (KGS): 40.14

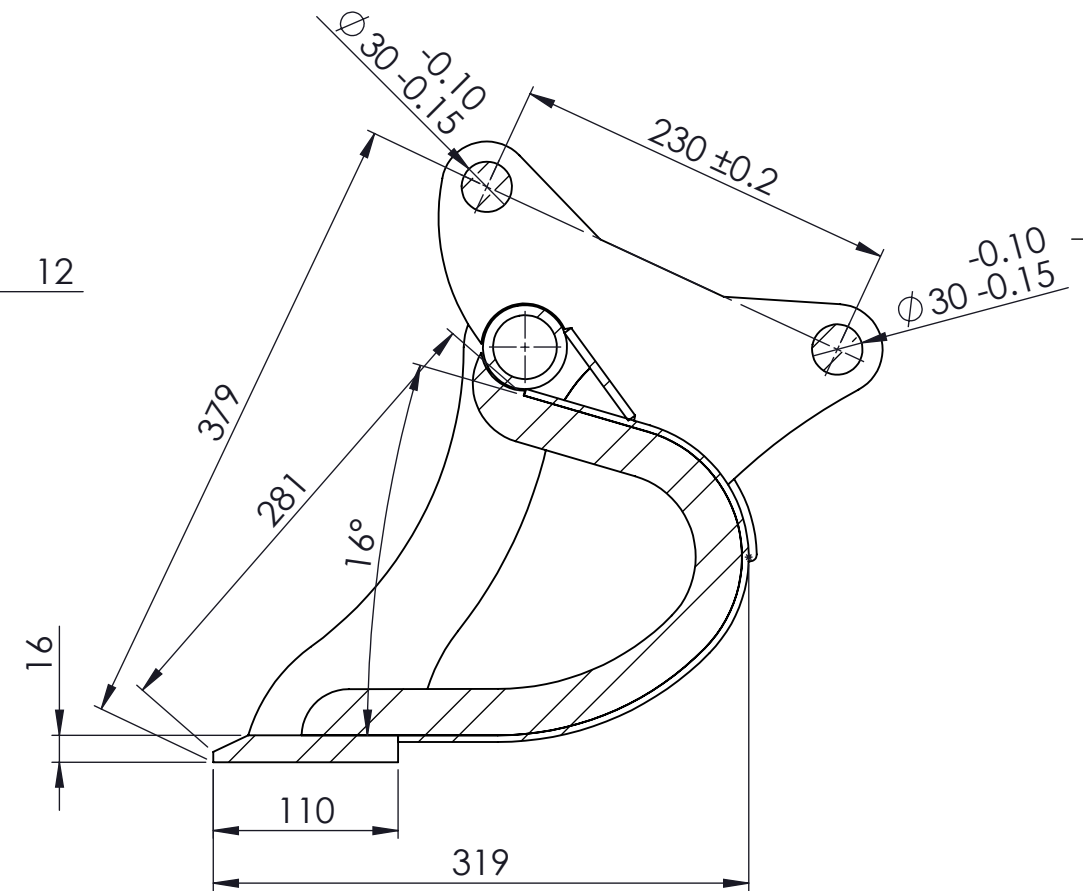
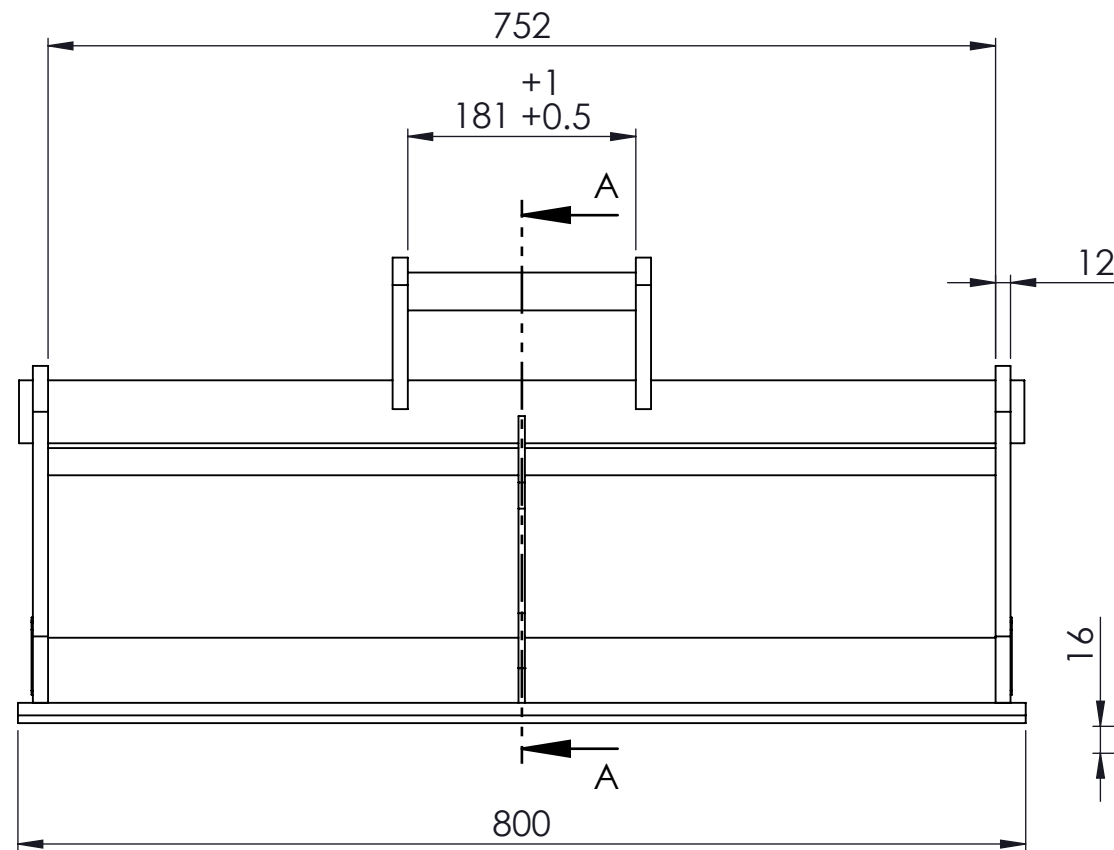
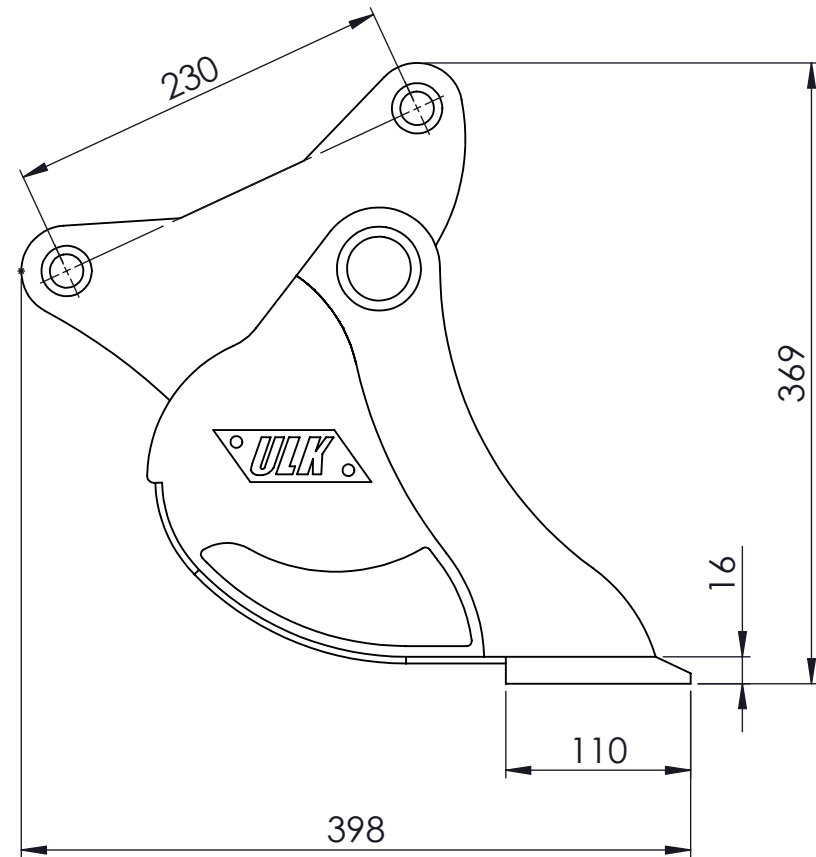
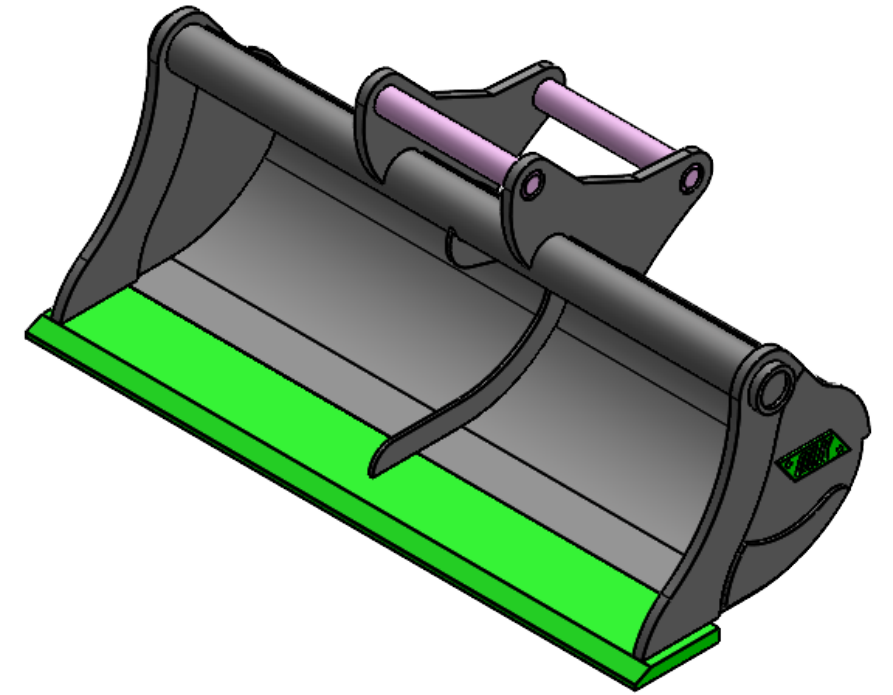
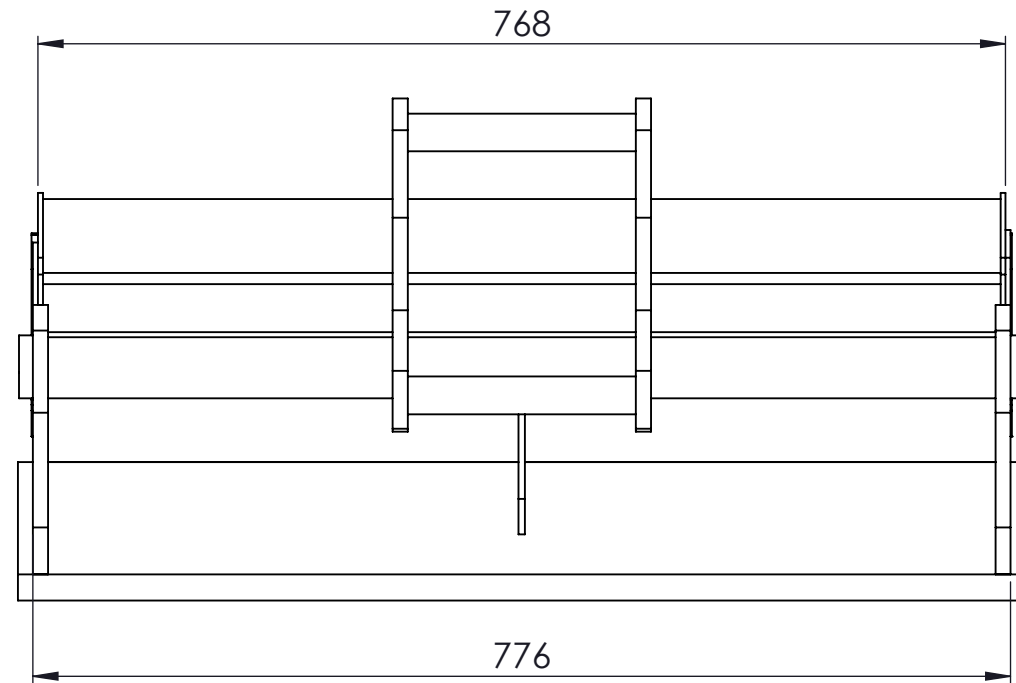
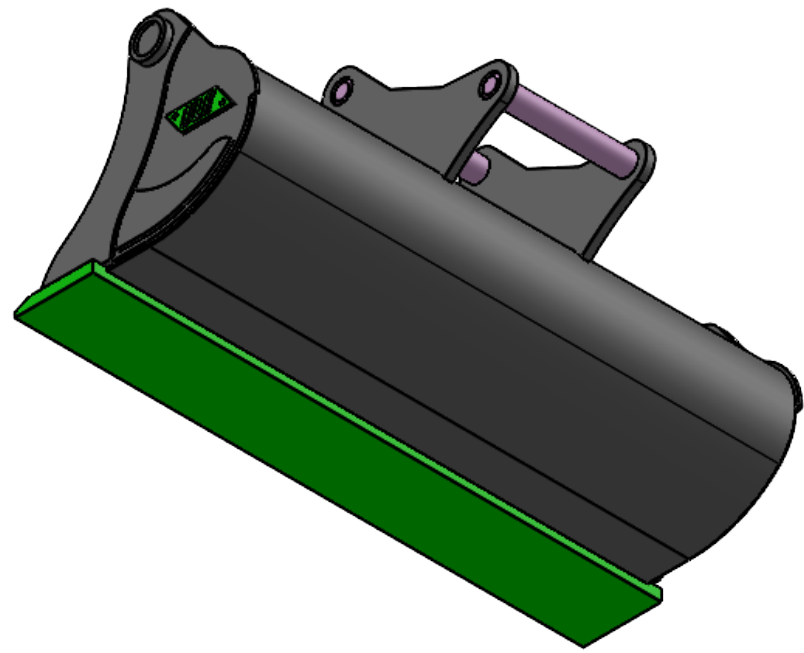
06/03/2023

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SIZE: A4

SHEETS: 1 OF 2

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY



MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
TITLE: DITCH CLEANING BUCKET- 1T-0.04 m3		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
SCALE: 1:50			
DRW BY: HK		DWG No. GC01-S30	
CKD & APP BY:		MAT'L : REFER BOM	
DATE: 06/03/2023		WEIGHT (KGS): 40.14	
SIZE: A4		SHEETS: 2 OF 2	

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

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